



In addition to our standard products we are able to supply fully customised bonding leads, each with their own unique part number.

Our bonding leads are constructed from an extensive range of manufactured braids and ropes combined with components from a multitude of termination, insulation and identification options, resulting in bonding leads specifically tailored to meet the demands of your application.

We aim to keep the minimum order quantities low, lead times short and ensure that our product quality and customer service levels are consistently high.

Contact us with your requirements, stating current rating required and design details as outlined below.

Part Configuration Considerations

Wire Size and Stranding: We determine this for you with consideration to achieve desired current rating.

Insulation and Identification: Various materials available, see our heat shrink tube and wire and cable markers product range.

Terminal Style and Hole Size: A typical selection is shown on the reverse of this data sheet, although many variations are possible.

Braid Style: There are four key options here, flat braid, round braid, rope braid and layered braid.

Standard Lengths: Length of desired bonding lead/strap is customer specified, but generally in 10mm increments.

Cross Sectional Area: 1.5mm² to 100mm² see table overleaf for standard available sizes.

APPROVALS EN4199 JN1061 JN1068 JN1051 PAN6619 AG\$2097 & LN9264 legacy aircraft bonding leads



Material Selection: The table overleaf illustrates the key selection choices available for characteristics such as conductivity, corrosion resistance and operating temperature. Plus there typical application environment.

Typical materials include:

Bare copper | Stainless steel | Aluminium | Tin-plated copper Oxygen free copper | Galvanised mild steel | Nickel-plated copper Silver plated copper | Monel | Phosphor bronze | Nickel 200 Bright annealed steel



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All the information contained in this publication is believed to be reliable. However, we advise that customers should separately evaluate the suitability of our products for their particular application. The IS-Group give no guarantee in respect of the accuracy or sufficiency of the information presented and disclaim any liability regarding its use.

Standard Configurations

Material Selection

	Conductivity	Corrosion Resistance	Max. Operating Temperature*	Applications
Aluminium	Fair	Fair	371°C	Industrial, Aerospace
Plain Copper	Good	Fair	150°C	Industrial, Rail
Tin-plated Copper	Good	Good	150°C	Industrial, Defence
Stainless Steel	Fair	Excellent	400°C	Industrial, Offshore
Nickel-plated Copper	Excellent	Excellent	260°C	Aerospace, Marine
Pure Nickel	Excellent	Excellent	649°C	Aerospace, Industrial
Silver-plated Copper	Excellent	Good	200°C	Aerospace, Space

Standard Terminal Options (others available)

Ring	Forked	Insulated	Pressed	Quick Release
Industrial, Defence, Aerospace	Industrial, Defence	Industrial, Defence, Aerospace	Industrial, Defence, Energy	Aerospace, Defence

Current Rating (Tin-plated Copper)

Cross-sectional Area	Current Rating (amps)
1.5	28
2.5	34
6.0	69
10.0	97
16.0	132
25.0	178
50.0	282
100.0	400

These current ratings are based on a temperature rise of 50°C above ambient

Note: Temperature for uninsulated leads, max operating temperature for insulated leads depends on selected material







